



## Material - AFNOR NF 1.4848

### Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - AFNOR NF 1.4848 Steel Castings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.300 - 0.500	As Cast or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	1.000 - 2.500		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	24.000 - 27.000		
Nickel	Ni %	19.000 - 22.000		
Niobium	Nb %	0.600 max.		
Tungsten	W %	0.600 max.		
Cobalt	Co %	1.000 max.		
Vanadium	V %	0.120 max.	Mechanical Properties	
Copper	Cu %	0.250 max.	Tensile Strength in Mpa	450 min.
Iron	Fe %	Balance	Yield Strength in Mpa	220 min.
-	-	-	Elongation in %	8 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
310C45	BS	British	Casting
Z 40CN25.20-M	AFNOR NF	France	Casting
1.4848	CSN	Czech Republic	Casting
1.4848	DIN	Germany	Casting
1.4848	MSZ	Hungary	Casting
1.4848	UNI	Italy	Casting
1.4848	SFS	Finland	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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